



Report No	2370/8209601	This Report consists of 3 pages
Licence/Certificate No	KM 554155	
Client	Windowbuild 55/56 Lewis Road, East Moore Cardiff CF24 5EB	
Authority & date	Service Management Order No 8209601 Equipment Record No 10150862	
Items tested	1 off single leaf hinged door assembly, Profile 22 Residential PVC-U Door System	
Specification	PAS24:2012 Enhanced security performance requirements for doorsets and windows in the UK External doorsets and windows intended to offer a level of security suitable for dwellings and other buildings exposed to comparable risk audit retesting for product certification	
Results	Pass	
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Issue Date	12 August 2014	

Conditions of issue



This Test Report is issued subject to the conditions stated in current issue of CPO322 'General conditions relating to acceptance of testing'. The results contained herein apply only to the particular sample/s tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of the Managing Director, BSI, who reserves the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.

## TEST AND EXAMINATION OF ONE SINGLE LEAF DOOR ASSEMBLY SUBMITTED FOR AUDIT RETEST ASSESSMENT

### INTRODUCTION

At the request of BSI the door assembly, detailed below and submitted by Windowbuild, was tested and assessed to the requirements of PAS 24:2012 Enhanced security performance requirements for doorsets and windows in the UK, External doorsets and windows intended to offer a level of security suitable for dwellings and other buildings exposed to comparable risk as indicated on the following pages of this Report. This request was made in Product Services Service Management Order No 8209601.

It is emphasized that assessments have not been made against the other Clauses of the Specification.

### TEST SAMPLE

<b>Sample type -</b>	Single leaf open out glaze in hinged door assembly with full glass infill and standard threshold
<b>Fittings -</b>	Safeware Multipoint (D KT) key locking hardware (three hookbolts and four roller cams) cylinder, three pin hinges and nine location wedges
<b>Glazing system -</b>	Internal beads and gaskets
<b>Manufacturing sizes -</b>	Outerframe: Length: 950mm Height: 2045mm Leaf: Length: 870mm Height: 1950mm
<b>Glass thickness -</b>	Double glazed, 4-16-4mm toughened sealed unit
<b>Infill panel -</b>	Not applicable
<b>Date of test -</b>	04 August 2014
<b>Laboratory temperature -</b>	22.4°C
<b>Laboratory humidity -</b>	48.7%
<b>Equipment Record No -</b>	10150862
<b>Date sample received -</b>	31 July 2014

### SUMMARY OF RESULTS

The test sample met the requirements of the Specification in respect of Clause B.4.4.3, B.4.5, B.4.3, B.4.4, B.4.4.4 and Annex A (where applicable)

**Photos of sample**



**END OF REPORT**